

Work Order ID 126928

126928

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December-02-14 8:09:33 AM

Item ID: D206-836-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Crosstube Antenna Mount 206 A/B AFT & 206A/B/L FWD
 Start Date: 12/02/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 12/02/14 Req'd Qty: 1.00 *1* Customer:
 Reference: ~~disassemble~~ Rework

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
GA202-2	A

100	Document Control	0.00							
100	DC	0.00							
Doc.Control -USB or Paperwork	Memo	0.00							
	Photocopy bluefile and create labels as per PPP D206-836-011 CH001								

110	Pick Kit	0.00							
110	Packaging	0.00							
Packaging	Memo	0.00							
	PULL FROM STK: 1 X D206-836-011 B109072								
	REMOVE FROM KIT: 8 X NAS1149D0432J B 125578								
	RETURN TO STK (REQ'D FOR ANOTHER KIT)								
	REPLACE WHEN AVAILABLE: 8 X NAS1149D0432J B								

1x

S
36
46
DEC 04 2014
9-89

AS
36
3-89
DEC 04 2014

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Item ID: D206-836-011 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Crosstube Antenna Mount 206 A/B AFT & 206A/B/L FWD
 Start Date: 12/02/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 12/02/14 Req'd Qty: 1.00 *1* Customer:
 Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS

46

0.29

DEC 04 2014

130		0.00							
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130									
Packaging	Memo	0.00							

Packaging	REPACKAGE PER PPP, USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D206-836-011 Location: <u>66 128</u> PPP Rev: _____								
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DEC 04 2014

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06

9-89

140	QC21- Final Inspection - Work Order Release	0.00							
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140									
QC	Memo	0.00							

Quality Control

14/12/18

APR-12-05

Picklist Print

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Parent Item: D206-836-011

D206-836-011

Parent Item Name: Crosstube Antenna Mount 206 A/B AFT & 206A/B/L FWD

Start Date: 12/02/14

Required Date: 12/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.05.28 NEW ISSUE DD VERF:JLM
REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-836-011		Manufactured	No				Each	0.0000		1			
D206-836-011									**	B109072			
Crosstube Antenna Mount 206 A/B AFT & 206A/B/L FWD													
NAS1149D0432J		Purchased	No				Each	12.0000		8			
NAS1149D0432.I									**	131026			
WASHER													
DAS													
46													
9-80													
				Location				Loc Qty		Loc Code			
				ST269				12					
				124580				7					
				125578				5					
NAS1149D0432J		Purchased	No				Each	12.0000		-8			
NAS1149D0432.I									**				
WASHER													
				Location				Loc Qty		Loc Code			
				ST269				12					
				124580				7					
				125578				5					

DAS
9-80

